

CARMYFIX CM – 888

ADHESIVE FOR POLYURETHANE, PVC & TR



DESCRIPTION

Solvent soluble adhesive based on polyurethane resins.

CHARACTERISTICS & USES

CM - 888 is high quality adhesive suitable for bonding synthetic materials such as Polyurethane, PVC, Thermoplastic Rubber (TR) e.t.c. It has very good adhesion on the above mentioned substrates and high initial bonding.

DIRECTIONS FOR USE

Surfaces have to be carefully treated. Use Primer TR for Thermoplastic Rubber, Primer PU for Polyurethane and roughen for leather. Spread evenly the adhesive on both surfaces and let them dry for 10 - 20 min. Heat up the adhesive and bond by pressing immediately. Maximum bonding is achieved in 48 h.

STORAGE

CARMYFIX CM - 888 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Transparent very light yellowish liquid
Viscosity	(cps)	Brookfield Viscometer RVT (10 rpm - spindle 3 - 20°C)	3700 ± 500
Density	(gr/ml)	(20°C)	0.88 ± 0.03
Total Solid Content	(%)		18,5 ± 1
Drying Time	(min)		10 - 20
Reactivation Temperature	(°C)		50 - 60

Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

The technical information and instructions contained in the present brochure and referring to the application and end use of Thrakon products are based on the up to now know-how and experience of the Company with regards to the products and are provided in good faith as long as such products are stored, used and applied as per Thrakon recommendations. Due to the inability, on our part, to directly inspect the conditions prevailing at the worksite as well as the application procedures of the product, the Company does not provide any guarantee with regards to the adequacy of its products for specific purpose while the Company shall not bear any legal responsibility based on the information stated in the present brochure or any other written, oral, or otherwise provided recommendations and instructions. The users of the products are advised to perform a limited surface testing of the products adequacy for the eventual application and use intentions. Thrakon reserves the right to modify the features of its products without prior notification. All orders shall be approved only following acceptance of the above and under the eventual Commercial Policy terms of the Company. The issuance of the present brochure voids any prior version.