

## CARMYFIX CM – 54

### ADHESIVE FOR FORMICA & AUTOMOBILES



#### DESCRIPTION

Solvent based Neoprene adhesive.

#### CHARACTERISTICS & USES

CARMYFIX CM - 54 is a heat resistant adhesive suitable for adhering Formica on particle board, wood or metal. It is also recommended for bonding various materials such as rubber, metal, moquette in automobiles assembling or repairing.

#### DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread evenly the adhesive on both surfaces. Bond by pressing the surfaces after 15-25 minutes. Maximum bonding is achieved after 48 hours. Mixing of the material is advisable before each use.

#### STORAGE

CARMYFIX CM - 54 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Yellowish white liquid
Viscosity	(cps)	Brookfield Viscometer RVT (10 rpm - spindle 2 - 20°C)	3000 ± 500
Density	(gr/ml)	(20°C)	0,95 ± 0.03
Total Solid Content	(%)		22 ± 1
Open Tack Time	(min)		30 - 60
Drying Time	(min)		15 - 20

*Note:* The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

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