

## CARMYFIX CM – 44 LIGHT COLOURED NEOPRENE ADHESIVE



### DESCRIPTION

Solvent soluble adhesive based on synthetic rubber (Neoprene) and resins.

### CHARACTERISTICS & USES

CARMYFIX CM - 44 is widely used in shoe and leather manufacturing and various other uses. It provides excellent bond on leather, light color and good fluidity.

### DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread evenly the adhesive on both surfaces. Bond by pressing the surfaces after 20-25 minutes. Maximum bonding is achieved after 48 hours. Mixing at the material is advisable before each use.

### STORAGE

CARMYFIX CM - 44 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Light yellowish liquid
Viscosity	(cps)	Brookfield Viscometer RVT (10 rpm - spindle 2 - 20°C)	1800 ± 500
Density	(gr/ml)	(20°C)	0.88 ± 0.03
Total Solid Content	(%)		23 ± 1
Open Tack Time	(h)		3 - 4
Drying Time	(min)		20

*Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorability of the substrate.*

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