

CARMYFIX CM – 338 NEOPRENE ADHESIVE FOR TR



DESCRIPTION

Solvent soluble adhesive based on synthetic rubber (Neoprene) and resins.

CHARACTERISTICS & USES

CM-338 is suitable for adhering thermoplastic rubber leather soles, EVA, or wood on leather or synthetic. It provides good bond for a thermoplastic rubber (depending of TR's synthesis). Use of hardener at 5% is necessary.

DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread evenly the adhesive on both surfaces. Bond by pressing the surfaces after 20-25 minutes. Maximum bonding is achieved after 48 hours. Mixing at the material is advisable before each use.

STORAGE

CARMYFIX CM - 338 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Light yellowish liquid
Viscosity	(cps)	Brookfield viscometer at 20°C	2280 ± 120
Density	(gr/ml)	(20°C)	0.89 - 0.94
Total Solid Content	(%)		22.5 ± 1
Open Tack Time	(h)		1 - 2
Heat resistance	(°C)	(with hardener)	110

Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorability of the substrate.

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