

CARMYFIX CM – 33 GENERAL PURPOSE NEOPRENE ADHESIVE



DESCRIPTION

Low viscosity solvent soluble adhesive based on synthetic rubber and resins.

CHARACTERISTICS & USES

CARMYFIX CM - 33 is widely used in shoe and leather manufacturing and various other uses in industry. It provides excellent bond on leather with cloth, rubber EVA, polystyrene and wood or between them. It is suitable for automatic application machines. It can also be sprayed.

DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread evenly the adhesive on both surfaces. Bond by pressing the surfaces after 20-25 minutes. Maximum bonding is achieved after 48 hours. Mixing at the material is advisable before each use.

STORAGE

CARMYFIX CM - 33 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Light yellowish liquid
Viscosity	(cps)	Brookfield Viscometer RVT (10 rpm - spindle 2 - 20°C)	1600 ± 500
Density	(gr/ml)	(20°C)	0,87 ± 0,03
Total Solid Content	(%)		22 ± 1
Open Tack Time	(h)		2-4
Drying Time	(min)		20

Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

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