

CARMYFIX CM – 17

STRONG ADHESIVE FOR SHOE INDUSTRY



DESCRIPTION

Solvent soluble adhesive based on synthetic rubber and resins.

CHARACTERISTICS & USES

CM - 17 is suitable for strong bonding of leather, cloth, rubber, EVA, rigid polystyrene, wood, metal, e.t.c. The high initial bonding makes it very helpful especially for shoe assembling.

DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread evenly the adhesive on both surfaces. Bond by pressing the surfaces after 20-25 minutes. Maximum bonding is achieved after 48 hours. Mixing at the material is advisable before each use.

STORAGE

CARMYFIX CM - 17 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Light brown-yellowish liquid
Viscosity	(cps)	Brookfield Viscometer RVT (10 rpm - spindle 2 - 20°C)	2500 ± 500
Density	(gr/ml)	(20°C)	0.89 ± 0.03
Total Solid Content	(%)		22 ± 1
Open Tack Time	(h)		2
Drying Time	(min)		15 - 25

Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

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