

CARMYFIX CM – 14 NATURAL RUBBER ADHESIVE (SOLUTION)



DESCRIPTION

Solvent soluble adhesive based on natural rubber and synthetic resins.

CHARACTERISTICS & USES

CM - 14 is used in various intermediate stages of the shoe production and assembling also in the progress of leather good production e.g. belts, bags, e.t.c.

DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces.
Spread evenly the adhesive on both surfaces.

STORAGE

CARMYFIX CM - 14 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

| TECHNICAL CHARACTERISTICS | UNITS | STANDARD | VALUE |
|---------------------------|---------|--|-------------------------------------|
| Colour - Appearance | | | Very light white - yellowish liquid |
| Viscosity | (cps) | Brookfield Viscometer RVT (10 rpm - spindle 2 - 20°C) | 3500 ± 500 |
| Density | (gr/ml) | (20°C) | 0.72 ± 0.03 |
| Total Solid Content | (%) | | 14 ± 2 |
| Open Tack Time | (h) | | 5 - 6 |
| Drying Time | (min) | | 5 - 10 |

Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

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