

## CARMYCOLLE 121

### GENERAL PURPOSE WOOD GLUE



#### DESCRIPTION

Water soluble general purpose, cost effective wood glue based on polyvinyl acetate and synthetic resins.

#### CHARACTERISTICS & USES

CARMYCOLLE 121 is suitable for bonding wood manufacturing. It bonds wood, MDF, parquet wood, formica, ceramics, cheap board etc. It is in liquid form and ready for use glue and also can be diluted with a small amount of water.

#### DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread the adhesive on one of the surfaces to be bonded. Bond by pressing the surfaces immediately. Time of pressing depends on the technique applied ( hot, cold, high frequency etc.). Mixing at the material is advisable before each use.

#### STORAGE

CARMYCOLLE 121 can be stored for at least 12 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			White
Viscosity	(cps)	(Brookfield Viscometer,6/5-20°C)	140000 ± 50000
Density	(gr/ml)		1,17 - 1,27
Total Solid Content	(%)		58 ± 1
Open Tack Time	(min)		90 - 120
pH			7 - 8
Covering temperature	(°C)		min 10

**Note:** The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

The technical information and instructions contained in the present brochure and referring to the application and end use of Thrakon products are based on the up to now know-how and experience of the Company with regards to the products and are provided in good faith as long as such products are stored, used and applied as per Thrakon recommendations. Due to the inability, on our part, to directly inspect the conditions prevailing at the worksite as well as the application procedures of the product, the Company does not provide any guarantee with regards to the adequacy of its products for specific purpose while the Company shall not bear any legal responsibility based on the information stated in the present brochure or any other written, oral, or otherwise provided recommendations and instructions. The users of the products are advised to perform a limited surface testing of the products adequacy for the eventual application and use intentions. Thrakon reserves the right to modify the features of its products without prior notification. All orders shall be approved only following acceptance of the above and under the eventual Commercial Policy terms of the Company. The issuance of the present brochure voids any prior version.