

# CARMYBOND 66

## ACRYLIC GLUE FOR FLOOR & WALL COVERINGS



### DESCRIPTION

Water soluble glue based on acrylic polymers and synthetic resins.

### CHARACTERISTICS & USES

CARMYBOND 66 is suitable for excellent bonding of PVC tiles or moquettes with foam backing on floors or walls covered with cement, mosaic, mortar, wood or metal. It is also recommended for bonding insulating polystyrene foam.

### DIRECTIONS FOR USE

Clean thoroughly and roughen (if possible) both surfaces. Spread the adhesive on one the surface of the floor to be bonded by using a toothed spatula. Bond by pressing the surfaces after 15-45 min in purpose to avoid buubbles. After 1-2 hours press again the surface's ends that might be not bonded .Maximum bonding is achieved after 48 hours. Mixing at the material is advisable before each use.

### STORAGE

CARMYBOND 66 can be stored for at least 18 months at a temperature of 20°C in well closed cans.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Colour - Appearance			Milky white paste
Density	(gr/ml)	(20°C)	1,48 ± 0,03
Viscosity	(cps)	Brookfield Viscometer (10 rpm - spindle 6 - 20°C)	45000 ± 3000
Total Solid Content	(%)		70 ± 1
Open Tack Time	(h)		24
pH			7 - 8
Minimum Film-Forming Temperature	(°C)		0
Efficiency	(Kg/m <sup>2</sup> )		3 - 4

**Note:** The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

The technical information and instructions contained in the present brochure and referring to the application and end use of Thrakon products are based on the up to now know-how and experience of the Company with regards to the products and are provided in good faith as long as such products are stored, used and applied as per Thrakon recommendations. Due to the inability, on our part, to directly inspect the conditions prevailing at the worksite as well as the application procedures of the product, the Company does not provide any guarantee with regards to the adequacy of its products for specific purpose while the Company shall not bear any legal responsibility based on the information stated in the present brochure or any other written, oral, or otherwise provided recommendations and instructions. The users of the products are advised to perform a limited surface testing of the products adequacy for the eventual application and use intentions. Thrakon reserves the right to modify the features of its products without prior notification. All orders shall be approved only following acceptance of the above and under the eventual Commercial Policy terms of the Company. The issuance of the present brochure voids any prior version.